

TKACHENKO, V. V.

"Standardization as a means for scientific and technical advance, a medium for passing on progressive experience and a basis for mass production"

report to be submitted for the United Entires Conference on the Application of Science and Technology for the Remailt of the Leas Developed Augus - Geneva, Switzerland, 4-20 Feb 63.

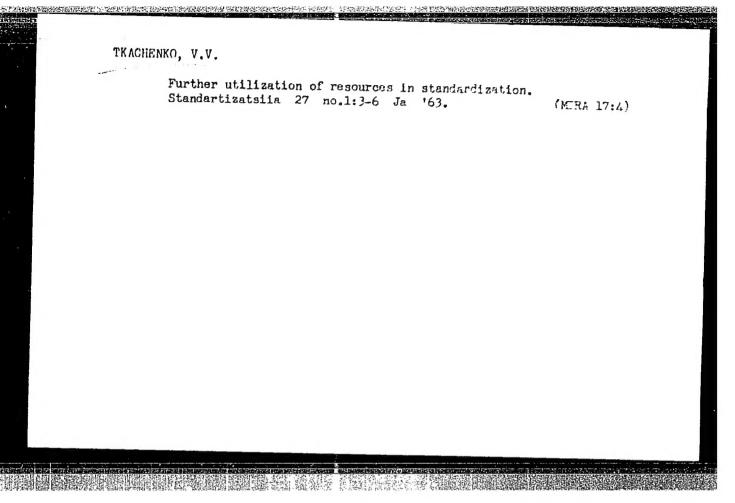
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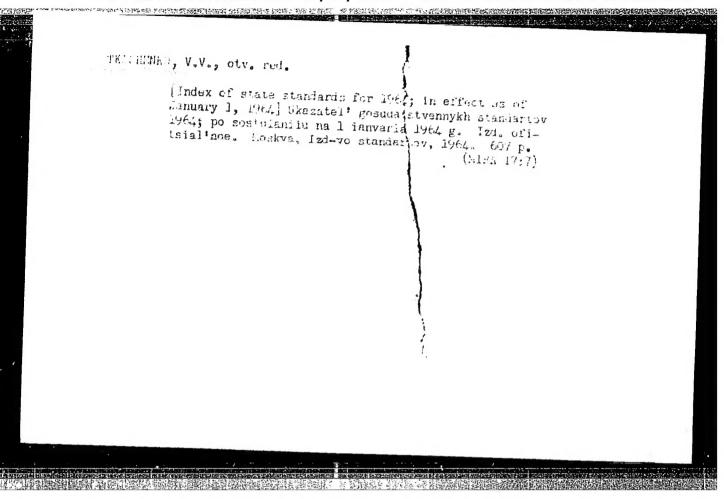
TKACHENKO, V.V.; POCHTOVENKO, Yu.Ye., kand. tekhn. nauk; TERLETSKIY, T.V., kand. tekhn. nauk

Replacing flat balancing wire ropes with ordinary round-strand ropes. Ugol' Ukr. 10 no. 1:51 Ja '66. (MIRA 18:12)

- 1. Glavnyy mekhanik tresta Gorlovskugol' (for Tkachenko).
- 2. Khar'kovskiy institut gornogo mashinostroyeniya, avtomatiki
- i vychi l'noy tekhniki (for Pochtovenko, Terletskiy).

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TKACHENKO, V.V., otv. red.; NEVSKAYA, V.N., red.; MATVEYEVA, A.Ye., tekhn. red.

[Index of state standards for 1963; in effect as of January 1, 1963] Ukazatel' gosudarstvennykh standartov 1963; po sostoianiu na 1/1 1963 g. Moskva, Standartgiz, 1963. 559 p. (MIRA 17:3)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

KRYUKOV, G.N., kand. tekhn. nauk; TKACHENKO, V.Ya., inzh.

Efficient types of temporary automobile roads in Siberia.
Trans. stroi. 13 no.8:12-14 Ag '63. (MIRA 17:2)

"Simultaneous Milling of Four Pieces" Stanki i Instrument, 10, No. 2, 1939, Milling Machine Operator.

Report U-1505, 4 Oct. 1951.

TKACHDINO, V. Ya., MAKSIMOV, D. S.,

"Simultaneous Milling of Four Pieces" Stanki i Instrument, 10, No. 2, 1939, Engineer

Report U-1505, 4 Oct 1951.

TKACHENKO, V.Ya, aspirant

Selecting the type of automobile roads for railroad construction in swampy taiga regions taking the time element of capital investments into consideration. Sbor. trud. LIIZHT no.209:3-4 163

History of automotive and cart transportation in the construction of railroads in humid taiga regions. Sbor. trud. LIIZHT no.209: 15-25 163. (MIRA 17:12)

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TKACHENKO, V.Ya., aspirant

Some problems of railroad construction in taiga regions. Sbor. trud. LIZHT no.203:3-13 '63.

Effect of road conditions on the cost of automotive transportation in railroad construction in taiga region.

[MIRA 18:8]

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

AMURSKIY, B.S., inzh.; TKACHENKO, V.Ya., inzh.

Reinforcing a shaft in a quicksand area. Shakht. stroi. 6 no.12:
18-19 D '62. (MIRA 16:5)

1. Trest Pavlogradshakhtostroy.
(Mine timberting) (Quicksand)
(Reinforced concrete construction)

TKACHENKO, V. Z.

Tkachenko, V. Z. - "Universal measuring instrument in prosthesis," Trudy Tsentr. nauch.-issled. in-ta protezirovaniya i protezostroyeniya, symposium 3, 1949, p. 258-84

SO: U-4355, 14 August 53, (Letopis 'Zhurnal 'nykh Statey, No. 15, 1949)

LEBEDEV, Aleksandr Aleksandrovich, doktor tekhn. nauk, prof.;
CHERNOBROVKIN, Lev Semenovich; TKACHENKO, Ya.Ye., retsenzent;
TOMASHEVICH, D.L., doktor tekhn. nauk, retsenzent; KHEFFETS,
N.A., doktor tekhn. nauk, retsenzent; GORTSUYEVA, N.A., red.
izd-va; ROZHIN, V.P., tekhn. red.

[Dynamics of the flight of pilotless aircraft]Dinamika poleta bespilotnykh letatel'nykh apparatov. Pod red. A.A.Lebedova. Moskva, Oborongiz, 1962. 548 p. (MIRA 15:12) (Aerodynamics) (Guided missiles)

OSTOSLAVSKIY, Ivan Vasil'yevich; STRAZHEVA, Irina Viktorovna;

KURSHEV, N.V., prof., retsenzent; TKACHENKO, Ya.Ye.,

prof., retsenzent; KOTLYAR, Ya.M., dots., red.;

KURSHEV, N.V., prof., retsenzent; TKACHENKO, Ya.Ye.,

prof., retsenzent; KOTLYAR, Ya.M., dots., red.;

BOCOMOLOVA, M.F., red.izd-va; ORESHKINA, V.I., tekhn.red.

[Flight dynamics. Aircraft trajectories] Dinamika poleta. Traektorii letatel'nykh apparatov. Moskva, Oborongiz, 1963. 430 p. (MIRA 17:1)

TKACHENKO, Ya. Ye., kand. tekhn. nauk; ANDRENKO, G.I., kand. tekhn. nauk; SHAPOSHNIKOV, A.K., inzh.

Most advantageous aerodynamic shape of locomotives. Vest. ISHII MPS 23 no.6:20-24 164. (MIRA 17:10)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

OSFOLMAVSERY, the Vasiligevich; STRACHEVA, Iring Viktorowna; continuo, N.V., prof., ressenzent; TKACHEVEO, YalYel, prof., respenzent; KOTLYAR, YalM., dots., red.

[Flight dynamics; stability and controllability of aircraft] Finanika pole a; ustoichivost' i upravlisemost' letatel'nykh apparatov. Moskva, Mashinostroenie, 1965. 467 p.
(MIRA 18:11)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

BYKOYTSEY, N., inzh.; TKACHENKO, Ye.(Lugansk)

Our readers' letters. Izobr.i rats. no.12:41 D'58. (MIRA 11:12)

1. Predsedatel' Luganskogo oblastnogo soveta Vsesoyuznogo obshchestva izobretateley i ratsionalizatorov.

(Efficiency, Industrial)

TKACHENKO, Ye.

In the struggle for technical progress. Mor.flot 20 no.10:40-42 0 '60.
(MIRA 13:10)

1. Ispolnyayushchiy obyazannosti zamestitelya predsedatelya pravleniya Chernomorskogo nauchno-tekhnicheskogo obshchestva vodnogo transporta.

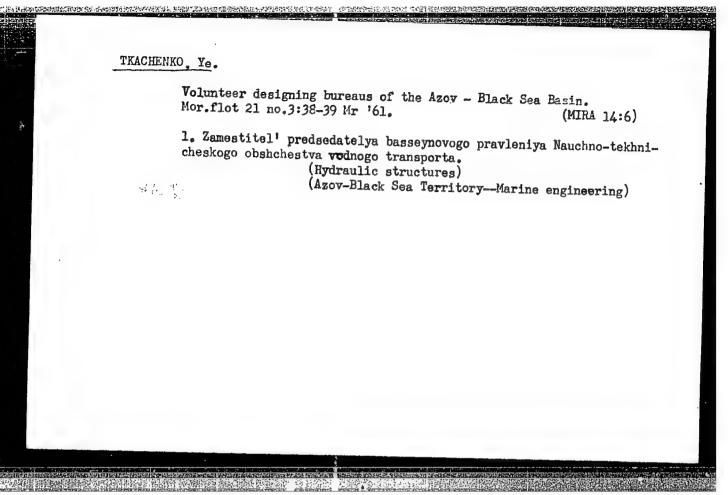
(Merchant marine)

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TKACHENKO, Ye., master sporta, chempion mira

How to use an auxiliary parachute. Kryl. rod. 16 no.9:20-21
S #65.

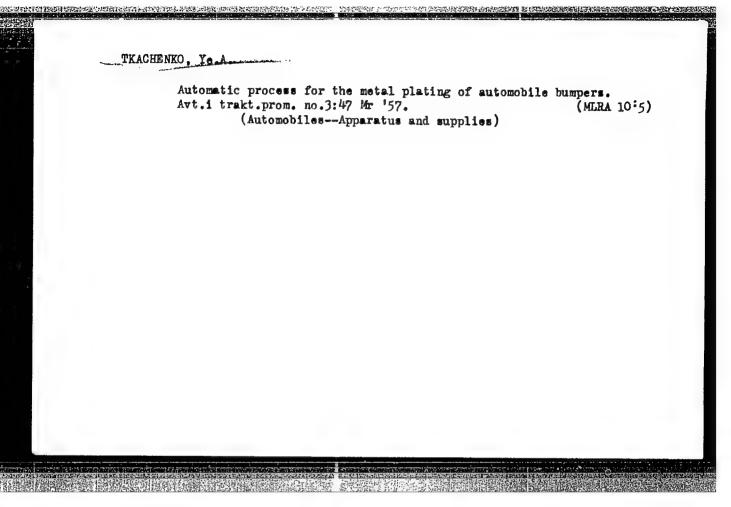
(MIRA 18:12)



TKACHENKO, Ye., chempion mira

Fight for speed. Kryl. rod. 15 no.5:12-13 My 164.

(MIRA 17:8)



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TKACHENKO, Yevgeniy Alekseyevich; YEMEL'YANOVA, Ye.V., red.; ONOSHKO,

[Contribution of the machine builders of Leningrad to agriculture]Machinostroitelei Leningrada - sel'skomu khoziaistvu. Leningrad, Lenizdat, 1962. 41 p. (MIRA 16:2)

l. Glavnyy spetsialist po sel'skokhzyaystvennomu mashinostroyeniyu planovo-proizvodstvennogo upravleniya Leningradskogo soveta narodnogo khozyaystva (for Tkachenko). (Leningrad-Agricultural machinery industry)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

- 1. TKACHENKO, Ye. A.
- 2. USSR (600)
- 4. Daleper Valley Geology, Structurel
- 7. Electric geophysical recommaissance-exploration activities within the limits of the brown coal zone of the right bank of the Dnieger in the Ukraine, Abstract Izv. Glav. upr. gool. fon., No. 3, 1947.

9. Monthly List of Russian Accessions, Library of Congress, March, 1953. Unclassified.

BYKOV, V.T.; SUROVISEV, G.G.; TKACHENKO, Ye.A.

Electron microscope investigation of bleaching clays from the deposits of Western Siberia. Izv. SO AN SSSR no.3 Ser. khim. nauk no.1:161-162 '63. (MIRA 16:8)

1. Dal'nevostochnyy filial Sibirskogo otdeleniya AN SSSR, Vladivostok. (Siberia, Western-Clay) (Electron microscopy)

BYKOV, V.T.; TKACHENKO, Ye.A.

Electron microscope studies of natural sorbents of Siberia and Far East. Reportable.1: Diatomites and tufadiatomites. Soob. DVFAN SSSR no.17:39-42 '63. (MIRA 17:9)

1. Dal'nevostochnyy filial im. V.L. Komarova Sibirskogo otdeleniya AN SSSR.

TKACHENKO, Ye.A.

Flectron microscopy as one of the methods of a complex investigation of natural sorbents. Soob. DVFAN SSSR no.19:61-65 '63. (MIRA 17:9)

1. Dal¹nevostochnyy filial imeni Komarova Sibirskogo otdeleniya AN SSSR.

1.	TK.CHENKO.	17.	4
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- 2. UIJR (600)
- 4. Geology, Structural Dnieper Valley
- 7. Electric geophysical reconnaismance-exploration activities within the limits of the brown coal zone of the right bank for the Dnieper in the Ukraine. [Abstract]. Izv. Glav. upr. geol. fon. nc;3. 1947

9. Monthly List of Russian Accessions, Library of Congress, March 1953, Uncl.

- 1. TKACHENKO, YE. A.
- 2. USSR (600)
- 4. Prospecting Geophysical Methods Dnieper Valley
- 7. Electric geophysical reconnaissance-exploration activities within the limits of the brown coal zone of the right bank (of the Dnieper) in the Ukraine. (Abstract.) Izv.Glav. upr.geol.fon. No. 3.— 1947.

9. Monthly List of Russian Accessions, Library of Congress, March 1953. Unclassified.

SAPRONOV, V.I.: TKACHENKO, Ye.A.; SUSHIN, V.W.

Investigation of natural sortents by a paries of physical nethods. Trudy DVFAN SSSR.Ser.khim. no.7131-41 (MIRA 18:12)

CHIBISOV, Sergey Ivanovich; TKACHENKO, Ye.I., red.

[Work, search, ini*iative] Trud, poisk, initsiativa.

Volgograd, Nizhne Volzhskoe knizhnoe izd-vo, 1945. 54 p.

(MIRA 18:12)

FEDOROVA, N.Ya.; SEMERNYA, V.M.; TKACHENKO, Ye.M.

Use of a new strain of the chlortetracycline producer in the preparation of antibiotic feeds. Ferm. i spirt. prom. 30 no.2:33-34 164. (MIRA 18:2)

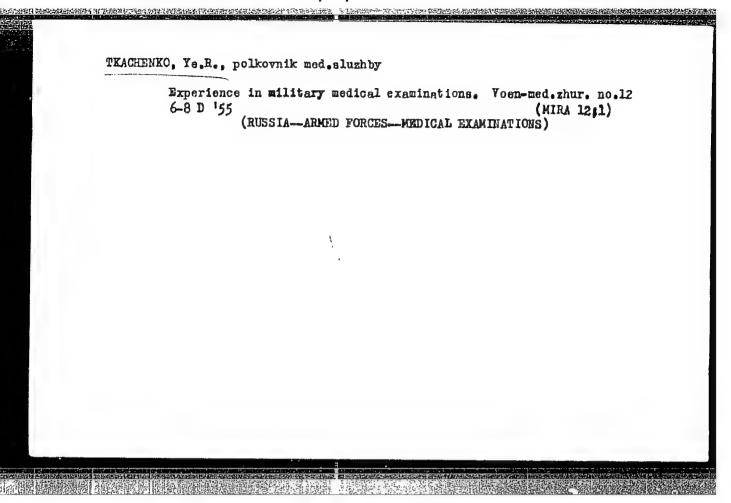
1. Ukrainskiy nauchno-issledovatel'skiy institut spirtovoy i likero-vodochnoy promyshlennosti (for Fedorova). 2. Nemeshayevskiy zavod kormovykh antibiotikov (for Semernya, Tkachenko).

SUROVISEV, G.G.; TKACHERKO, Ye.A.

Electron microscope study of oriented preparations of clay minerals.

Zav.lab. 29 no.8:965-966 *63. (MIEA 16:5)

(Clay) (Electron microscopy)



YEGOROV, Yu.V.; NIKOLAYEV, V.M.; KRYLOV, Ye.I.; TKACHENKO, Ye.V.

Pogsibility of using a mixture of isotopes of Sr⁸⁹ and
Sr⁹⁰ Y⁹⁰ in direct radiometry. Radiokhimia 4 no.4:516-518

162.

(Strontium—Isotopes)

(Yttrium—Isotopes)

(Radiometry)

YEGOROV, Yu.V.; KRYLOV, Ye.I.; TKACHENKO, Ye.V.

Analysis of the sorption capacity of firon hydroxide. Trudy Ural. politekh.inst.no.121:39-44 *62.

(MIRA 16:5)

(Iron hydroxides)

(Sorption)

TKACH NEWO, You le,

From the Military medical Exa ination woard Experience.

VOYENNO-MEDITSINSKIY ZHURNAL (MILITARY MEDICAL JOURNAL), "0 12, 1955. P. 6

TKACHENKO, Ye. P. Col. Med. Service

"Experience with Medical Determination of Fitness for Military Duty," Voyenno-medits. zhur., No.12, pp. 6-8, 1955

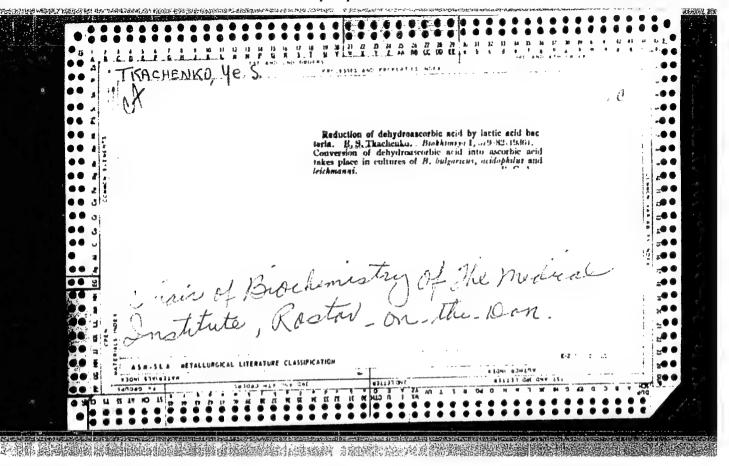
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TKACHENKO, Ye.R., polkovnik meditsinskoy sluzbby; BOYKO, V.A., podpolkovnik meditskinskoy sluzbby

Measurement of the degree of motion in joints during the examination of military personnel and recruits. Voen.-med. zhur. no.5:48-53 My '60. (MIRA 13:7)

(JOINTS) (MEDICINE, MILITARY)



TKACHENKO, Ye.S.

Vitamin "B," content of mutton preserved by sublimation. Izv. vys. ucheb. zav.; pishch. tekh. no. 2:86-87 '61. (MIRA 14:5)

l. Rostovskiy-na-Donu meditsinskiy institut. Kafedra gigiyeny pitaniya.

(Mutton) (Thiamine)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

ROZENTSVAYG, A.M., dots., TKACHENKO, Ye.T., kand.med.uauk, PTIOTROVICH, Ye.M. vrach.

Effectiveness of antibacterial and tissue therapy in neyromyelitis optica. Oft.zhur. 13 no.4:232-235 '58 (MIRA 11:8)

1. Iz kliniki nervnykh bolezney i glaznogo otdeleniya Odesskoy oblastnoy klinicheskoy bol'nitsy.

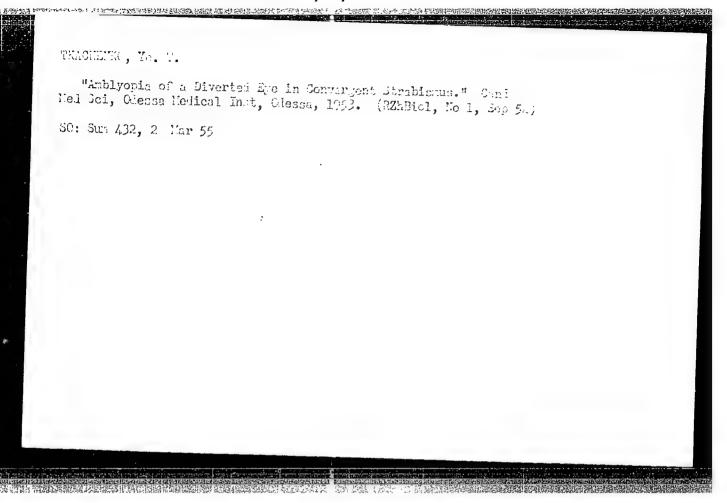
(OPTIC NERVE--DISEASES)

 TKACHENKO, Ye.T., kand.med.nauk

Some results of surgery in concomitant unilateral strabismus.

Oft.zhur. 13 no.5:273-277 '58 (MIRA 11:10)

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OSTOSLAVSKIY, Ivan Vasil'yevich; BURAKOVA, O.N., redaktor; LOSEVA, C.F., redaktor; PYSHNOV, V.S., professor, retsensent; TKACHERKO, Ia.Ie., professor, retsensent; ZUDAKIN, I.N., tekhnicheskiy redaktor.

[Airplane aerodynamics] Aerodinamika amoleta. Moskva, Gos.izd-vo obor.promyshl., 1957. 560 p. (MIRA 10:5)

(Airplanes—Aerodynamics)

OTDEL'NOV, P.V.; RIKONOV, V.A.; SINITSIN, I.T.; TSOGOL, A.K.; SOLOV'YEV, V.M.;

KATS, D.Ya.; TKACHENKO, Is.M.; SUVIZHKOV, M.Is.; MARTYNOV, A.D.,

inzhener-polkovnik, redaktor; SOKOLOVA, G.F., tekhnicheskiy redaktor

[Machining metals during machine repairing] Obrabotka metallov pri

remonte mashin. Moskva, Vosn.izd-vo M-va obor.SSER, 1957, 463 p.

(Machinery--Maintenauce and repair)

(Machinery--Maintenauce and repair)

(Metal work)

TRACHERRO, Ye.S.

Vitamin C content of raspberries dried by sublimation. Kons. i ov. prom. 13 no.3:15 Mr '58. (MIRA 11:4)

1. Rostovskiy-na-Donu maditsinskiy institut.
(Raspberries--Drying) (Ascorbic acid)

S/089/60/009/003/016/016/XX B006/B063

21. \$300

Voznesenskiy, S. A. (Deceased), Sereda, G. A., Baskov, L. . Tkachenko, Ye. V., Bagretsov, V. F.

TITLE

AUTHORS:

The Problem of Flotation in Decontamination of Radioactive Effluents 2

PERIODICAL: Atomnaya energiya, 1960; Vol. 9, No. 3, pp. 208 - 213

TEXT: The present paper gives the results of experiments on flotation with iron hydroxide in radioactively contaminated effluents which were artificially produced and contained the following uranium fission fragments: Sr^{90} , Pm^{147} , and Ru^{106} - Rh^{106} as chlorides, Zr^{95} - Nb^{95} as oxalates in solution. All preparations examined were free of carriers, and chemically and radiochemically pure. The initial specific activity of the deposit was 0.03- 1.0 microcurie referred to 1 g of iron hydroxide. The deposit (iron hydroxide plus adsorbed isotopes) was brought to float in samples of 100 ml in a laboratory apparatus (500 ml; 4300 - 5000 r.p.m.) All experiments were made at a mixing rate of 4600 r.p.m. (2 min) which

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The Problem of Flotation in Decontamination of Radioactive Effluents

S/089/60/009/003/016/016/XX B006/B063

proved to be an optimum in previous tests. Each experiment was performed three or four times at $17-19^{\circ}\mathrm{C}$. They were intended to determine the coefficient of flotation K_{fl} (measure for the reduction of the deposit volume). Results are diagrammatically shown. First, the optimum amount of volume).

volume). Results are diagrammatically shown. First, the optimum amount of the flotation reagent per gram of floating iron hydroxide deposit was the flotation reagent per gram of floating iron hydroxide deposit was determined (amount of deposit: $7 \, g/l$; solution: pH=8.5). Fig. 1 shows determined (amount of the amount of the flotation reagent. The optimum K_{fl} as a function of the amount of the flotation reagent and not increase amount is 1 g per 1 g of Fe(OH). Further additions inductions $E_{fl} = 2 \, \text{shows}$

 K_{fl} . The pH of the solution has a considerable effect on K_{fl} . Fig. 2 shows the effect of the amount of NaOH upon K_{fl} . The peak value of K_{fl} (~8.0) is reached in a neutral medium. At 300 mg/l and more, $K_{fl}\approx 3.8$ and is independent of the pH. Fig. 3 shows K_{fl} as a function of the concentration of iron hydroxide in the suspension. K_{fl} first drops with an increase of concentration and remains constant at about 8 g/l. Furthermore, the concentration and remains constant at about 8 g/l. Furthermore, the authors studied the effect of aging of the iron hydroxide deposit upon

Card 2/4

The Problem of Flotation in Deco.tamination S/089/60/009/003/016/016/XX of Radioactive Effluents B006/B063

flotation (Table 2). This table indicates that the time of flotation required for 2000 r.p.m. increases with the age of the deposit. The authors also studied the effect of various anions and cations, particularly Ca^{2+} and CO_3^{2-} , upon the froth stability. The results of the respective experiments are illustrated in Figs. 4 and 5. Table 3 lists the values of activity in the solutions in per cent:

Isotope	Initial solution	Solution after coagulation	Solution after flotation
Ru 106 -Rh 106	100	3760	-1.27
Pm 147	100	0 40	-0.03
sr ⁹⁰	100	6.50	+0 02
$2r^{95}$ Nb 95	100	1.10	+001

The negative sign indicates that during flotation part of radioactivity passed over from the deposit into the solution, while the positive sign indicates the reverse process. The results are finally discussed in

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The Problem of Flotation in Decontamination of Radioactive Effluents

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detail. As there is no significant desorption of radioisotopes during flotation, the authors' method appears to be very encouraging. The flotation reagents had been made available by V. G. Plyusnin of the Institut khimii UFANa (Institute of Chemistry of UFAN). There are 5 figures, 3 tables, and 11 references: 5 Soviet and 5 US

SUBMITTED: March 26, 1959

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23882 S/186/61/003/001/015/020 A051/A129

21.3200 AUTHORS: Yegorov, Yu.V., Pushkarev, V.V., Tkachenko, Ye.V.

TITLE: Coprecipitation of micro-quantities of Sr⁹⁰ with active manganese dioxide in the presence of macro-quantities of barium and potassium

PERIODICAL: Radiokhimiya, v 3, no 1, 1961, 87-89

TEXT: The authors have established that the competition of micro-quantities of Sr⁹⁰ with macro-quantities of calcium and barium in their coprecipitation with active manganese dioxide obeys an equation, whereby the logarithm of the distribution coefficient of Sr⁹⁰ is linearly dependent on the logarithm of the molar ratio of the total quantity of the analogue to the sorbent. The given equation is said to be derived from the law of active masses. The authors further show that barium is stronger than calcium in suppressing the sorption of Sr⁹⁰ with active manganese dioxide; this fact leads to the conclusion that the formed sorbing compounds of the calcium and barium manganate

Card 1/4

Coprecipitation of micro-quantities of Sr 90 ...

S/186/61/003/001/015/020

type have varying stability, i.e., the corresponding compound of calcium is more subjected to hydrolysis than the other. The relationship described above was derived from the following considerations: 1) the sorbent is located in the range of saturation by the analogue (barium or calcium), 2) the pH of the solution is constant, 3) the ratio of the activity coefficients of the analogues and Sr^{90} in the solid phase is constant, which is the same as the absence of a noticeable interaction between the adsorbed cations (Ref 7). The factors used where: A_m the quantity of the analogue in the solid phase (in moles), Aliquid the quantity of the analogue in the liquid phase (in moles), $A_0 = A_T + A_{liquid}$ the total quantitiy of the analogue in the system (in moles), \mathcal{E} the distribution coefficient of Sr⁹⁰ equal to the ratio of the adsorbed part to the equilibrium part, m the mass of the sorbent (in moles), z and z the charges of the ions of the analogues and Sr⁹⁰. The following relationships are designated by A and G: 100

$$A = \frac{A_0}{m} \tag{1}$$

$$G = \frac{A_{\underline{T}}}{m} \qquad (2)$$

then on the basis of the law of active masses the expression:

Card 2/4

S/186/61/0C3/001/015/020 A051/A129

Coprecipitation of micro-quantities of Sr 90

(3) is found, where $K_0 = const$ under conditions of constancy of the temperature; in the given case the volume of solution and sorbent mass are also constant. = K, and transforming (3) we obtain K = ETaking into consideration (1) and (2) and taking the logarithm of (4), the following equation is obtained:

lg ℓ = B - $\frac{z_2}{z_1}$ lg (A-G) (5), where B = lg(KG).

An analysis of the obtained relationship showed that under the given conditions the sorbent has a capacity of 0.38 mM Sr/mM MnO₂. For sufficiently high values of A. formula (5) is written approximately. high values of A, formula (5) is written approximately:

 $\lg \mathcal{E} = B - \frac{z_2}{z} \lg A \qquad (6).$ The experimental data obtain agree favorably with this expression. The absolute value of the angle co-(6). The experimental data obtained Card 3/4

CIA-RDP86-00513R001755920012-9" **APPROVED FOR RELEASE: 07/16/2001**

Coprecipitation of micro-quantities of Sr^{90} ... S/186/61/003/001/015/020 A051/A129

efficient $\frac{z_2}{z_1}$ in this range is equal to 1 for both analogues. This proves the equality of the ion charges of these analogues and Sr^{90} during the exchange process. The macro-quantities of barium have a stronger depressing action on the sorption of the micro-concentrations of Sr^{90} than equimolar quantities of calcium. This is thought to be due to the different relationship of the analogues to the sorbent. There are 6 formulae and 2 graphs.

Figure 1: Coprecipitation of strontium with active manganese dioxide.

Longmuir's isotherm.

t⁰=17-19°C, strontium chloride was labelled with Sr90.

Experiments without access of air.

Card 4/4

s/186/61/003/006/002/010 E040/E185

21.4200

Yegorov, Yu.V., Krylov, Ye.I., and Tkachenko, Ye.V.

AUTHORS : TITLE

Contribution to the theory of the distribution of micro-quantities of radioactive strontium between

hydrated oxides and the solution

PERIODICAL: Radiokhimiya, v.3, no.6, 1961, 654-661

In spite of the considerable scientific and technical importance of the processes of radioisotope adsorption on metal hydroxide, the mechanism of the process is still far from being elucidated, especially at micro-concentrations of radioisotopes, and no unified ideas have so far been formulated for the co-precipitation of radioisotopes with the hydrates. problems are analysed theoretically and a series of equations is derived for the absorption of micro-quantities of the cations of radioisotopes (which do not form radiocolloids) by the precipitates of metal hydroxides capable of behaving as cationites in acid media. The following assumptions were made in the derivation of the equations: 1) the hydrated oxides have ion-exchange properties and, under certain definite conditions, behave as a cationite in Card 1/3

s/186/61/003/006/002/010 E040/E185

Contribution to the theory of

acid medium, 2) the law of active mass is applicable to the system; and 3) the radioactive isotope behaves as an electrolyte at infinite dilution. The equations were checked by plotting experimental data obtained for the absorption of radioactive strontium (Sr 90) by ferric hydroxide and active MnO_2 as a function of the pH of the medium. The S-shaped curves obtained represent a general function of the type y = C + mpH and thereby confirm the correctness of the assumptions made, especially with regard to the ion-exchange character of the sorption of strontium by metalli: hydroxides. I. Ye. Starik, A. I. Novikov, L.G. Kuz'mina and Yu.V. Morachevskiy are mentioned in the article in connection with their contributions in this field. There are 3 figures and 22 references: 12 Soviet-bloc, 1 Russian translation from non-Soviet-bloc publication, and 9 non-Soviet-bloc. The four most recent English language references read as follows: Ref. 3: M. H. Kurbatov, G. B. Wood, J.D. Kurbatov. J. Chem. Phys., v. 19, 2, 258 (1951).

Card 2/3

s/186/61/003/006/002/010 Contribution to the theory of ... E040/E185

Ref.4: M.H. Kurbatov, G.B. Wood, J.D. Kurbatov. J. Phys. a. Coll. Chem., v.55, 7, 1170 (1951). Ref. 5: M.H. Kurbatov, G.B. Wood,
J. Phys. Chem., v. 56, 6, 698 (1952).
Ref. 16: A. Kozawa, J. Electrochem. Soc., v. 106, 7, 552 (1959).

SUBMITTED: October 31, 1960

Card 3/3

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

s/0089/64/016/001/0048/0051

ACCESSION UR: AP4012265

AUTHOR: Pushkarev, V. V.; Yegorov, Yu. V.; Tkachenko, Ye. V.; Zolotavia, V. L.

The clearing and purification of radioactive sewage by the flotation

TITLE: method

SOURCE: Atomaya energiya, v. 16, no. 1, 1964, 48-51

TOPIC TAGS: ferrous hydroxide, aluminum hydroxide, flotation method, ion exchange, titration method, nephelometric method, residue, settling method, solvation

ABSTRACT: The flotation of ferrous and aluminum hydroxides to purify radioactive sewage water containing surface-active, detergent, and complex-forming substances has been investigated. The moisture of the floated hydroxides and the effective elimination of the hardsalt [sylvite], detergents, and certain radioactive elements from the solunation of the measure syrvites, decergents, and certain tambatusees like the decer-tion were studied. Elimination of radioactivity from the drain water was deter-tion were studied. Elimination of radioactivity from the drain water was deter-mined by the extraction of Sr90, and Nb95. The temperature maintained in the course of all experiments was 16-20 C. Preliminary tests revealed sulfate soap to be a satisfactory flotation agent for the selected hydroxides. Comparison of

Cord 1/2

"APPROVED FOR RELEASE: 07/16/2001

CIA-RDP86-00513R001755920012-9

ACCESSION NR: AP4012265

the flotation and settling methods of water purification showed that the residue left by the flotation method is smaller in volume and contains less moisture than the residue obtained by the settling method under similar conditions. Also, the flotation method took much less time than the settling method in clearing the sewage water. Some industrial enterprises use ferrous salts as well as aluminum salts, or a mixture of both, as a coagulant for the purification of their waste waters. It was found that in a low-alkaline medium aluminum hydrocide can clarify a solution by either the settling or the flotation method. Orig. art. has:

ASSOCIATION: none

SUBMITTED: 28Jan63

ATD PRESS: 3045

ENCL: 00

SUB CODE: NP

NO REF 8 OV: 007

OTHER: 003

Card 2/2

ACCESSION NR: AP4038560

5/0080/64/037/005/0946/0951

AUTHORS: Vlasov, V.G.; Tkachenko, Ye.V.

TITLE: Reduction of - uranium dioxide with solid carbon

SOURCE: Zhurnal prikladnoy khimii, v. 37, no. 5, 1964, 946-951

TOPIC TAGS: uranium betadioxide reduction, uranium dioxide, carbothermal reduction mechanics, uranium reduction, solid carbon, beta uranium dioxide

ABSTRACT: In view of the fact that the mechanics of metal oxide reduction with carbon at elevated temperatures are studied the least in theoretical metallurgy, the authors undertook a comprehensive study of how s-uranium dioxide, U,O, can be reduced by solid carbon (acetylene soot) at 700-9500 to uranium dioxide, UO2, or more precisely,

 $U_4 O_9 - UO_{2+2x_{max}} - UO_{2+x}$

The composition of these uranium oxides is determined radiologically, with x varying between 0.18 and 0.02. This reduction was effected

Card 1/2

ACCESSION NR: AP4038560

in a vacuum and the interaction of carbon, carbon monoxide and dioxide undergoes a detailed scrutiny resulting in the conclusion that the complex process of carbo/thermal reduction of U,Oo is a combination of indirect reduction and stepwise gasification of carbon. Both processes stand in close physico-chemical and thermal relationship. Orig. art. has: 3 figures, 5 formulas, 2 tables.

ASSOCIATION: None

SUBMITTED: 07Jun62

SUB CODE: IC

NR REF SOV: 009

ENCL: 00

OTHER: 006

PUSHKAREV, V.V.; YEGOROV, Yu.V.; TKACHENKO, Ye.V.; FUZAKO, V.D.

Sorption of microquantities of strontium-90 by ferric hydroxide
in the presence of alkaline earth metals. Izv.vys.ucheb.zav.;
in the presence of alkaline earth metals. Izv.vys.ucheb.zav.ucheb.zav.ucheb.zav.ucheb.zav.ucheb.zav.ucheb.zav.ucheb.zav

PUSHKAREV, V.V.; TKACHENKO, Ye.V.; YEGOROV, Yu.V.; LYUBIMOV, A.S.

Sorption of some radioactive isotopes from aqueous solutions by active manganese dioxide. Radiokhimia 4 no.1:49-54 '62. (MIRA 15:4)

(Radioisotopes) (Sorption) (Manganese oxides)

5/186/62/004/003/019/022 E075/E436

AUTHORS: Yegorov, Yu.V., Pushkarev, V.V., Tkachenko, Ye.V.

TITIE: On the influence of ethyl alcohol on the sorption of strontium ions with an active manganese dioxide

PERIODICAL: Radiokhimiya, v.4, no.3, 1962, 371-373

TEXT: The object of the work was to elucidate the nature of the connection between the parameter of sorption affinity a from the Langmuir isotherm, and the solution properties. The Langmuir isotherm is given as

$$\frac{C_{p}}{C_{c}} = \frac{1}{\Gamma \cdot a} + \frac{1}{\Gamma} C_{p} \qquad (1)$$

where C_p - equilibrium concentration of Sr^{2+} in solution; C_c - adsorption of Sr^{2+} , Γ - capacity of sorbent. An active MnO_2 was used as a sorbent. The compound undergoing distribution was $SrCl_2$ labelled with Sr^{89} , and the non-aqueous solvent ethyl alcohol. The latter was added to the solution of $SrCl_2$ in water containing a coagulated MnO_2 sol. It was found Card 1/2

S/186/62/004/003/019/022 E075/E436

On the influence of ethyl ...

that the capacity of the sorbent is the same in all the experiments. Parameter a increases with the decreasing dielectric constant of the medium. It was shown that when the dielectric constant of the solution changes from 58.0 to 75.5, there exists a linear dependence of lg a. on the reciprocal of dielectric constant of the alcohol-water solution. There are 1 figure and 1 table.

SUBMITTED: May 12, 1961

Card 2/2

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

TKACHENKO, Ye.V.; PUSHKAREV, V.V.; YEGOROV, Yu.V.

Adsorption of strontium by manganese dioxide from water-ethanol solutions. Izv.vys.ucheb.zav.; khim.i khim.tekh. 5 no.1:172-174 '62. (MIRA 15:4)

1. Ural'skiy politekhnicheskiy institut imeni Kirova, kafedra radiokhimii. (Strontium) (Adsorption) (Manganese oxides)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

S/126/63/015/002/008/033 E039/E420

AUTHORS: Zhukovskiy, V.M., Tkachenko, Ye.V., Vlasov, V.G.

TITLE: On the question of phase conversion in reduced U409

PERIODICAL: Fizika metallov i metallovedeniye, v.15, no.2, 1963,

210-214

TEXT: The contradictory work of a number of authors on the state and structure of the phase compositions in the U-O system for the range $UO_2-UO_2.25$ is examined. The dependence of the density and parameters of the cubic lattice on the composition of the solid phase formed in reduced U_4O_9 when decomposed by ammonia and solid carbon is investigated. With increase in quantity of introduced oxygen the density of the oxide is increased and the lattice parameter decreased. When the oxygen content of the oxide is changed it is necessary to alter the charge on some of the uranium ions in order to maintain electrical neutrality. In particular in UO_2 uranium is found only in the form of U^{4+} ions (according to the authors' data), the lattice parameter is 5.47 Å and the density is 10.7 g/cm^3 . In the case of U_4O_9 which has a lattice parameter of 5.44 Å and a density of 11.4 g/cm^3 , it is necessary to alter the Card 1/2

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S/126/63/015/002/008/033 E039/E420

On the question of phase ...

charge on some of the uranium ions from U^{4+} to U^{5+} or U^{6+} . The substitution of some U^{4+} ions by the smaller U^{5+} and U^{6+} ions may lead to a decrease in the lattice parameter for U409 in spite of the introduction of more oxygen (the radii of the U4+, U5+ and U6+ ions are 1.05, 0.91 and 0.79 Å respectively). Densities measured Densities measured experimentally compare well with those determined from X-ray diffraction analysis. The results are in agreement with the statement that the phase of UO2+x has a cubic lattice of the fluorite type with disordered introduction of surplus oxygen and There are 3 figures. four atoms of uranium in the elementary cell,

ASSOCIATION: Ural'skiy politekhnicheskiy institut im. S.M.Kirova (Ural Polytechnical Institute imeni S.M.Kirov)

July 7, 1962 SUBMITTED:

Card 2/2

5/126/65/015/002/015/055 E195/E585

AUTHORS:

Tkachenko, Ye.V. and Vlasov, V.G.

TITLE:

Phase-transformations during carbon reduction of

uranium oxides

PERIODICAL:

Fizika metallov i metallovedeniye, v. 15, no. 2,

1963, 259 - 243

TEXT:

Acetylene soot was used to reduce UO, at 400 - 500 °C,

 U_3 at 650 - 850 °C and U_4 0 at 700 - 950 °C. The kinetics of the reduction were studied by continuous weight measurements, X-ray diffraction being used to follow the phase-transformations. The results are reproduced in Figs. 1, 2, 3. In each figure, the rate of reduction (dp/dt for UO3 in Fig. 1, df/dt for U30; in Fig. 2 and dq/dT for $U_h O_q$ in Fig. 3) is plotted against the degree, % (p, f and q, respectively) of reduction of the respective substances, the composition of the solid phase at various stages of the process being shown at the bottom of each figure. Fig. 1 relates to reduction of UO_5 carried out at 1 - 400, 2 - 425,

Card 1/3

S/126/63/015/002/013/033 E193/E585

Phase-transformations during

3 - 450, 4 - 475 and 5 - 500 °C; Fig. 2 shows the reduction of U_3O_8 at 1 - 650, 2 - 700, 3 - 725, 4 - 750, 5 - 775, 6 - 800 and 7 - 850 °C and Fig. 3 relates to reduction of U_4O_9 at 1 - 700, 2 - 750, 3 - 800, 4 - 850 and 5 - 950 °C. The following phase-transformations were postulated for each of the processes studied:

a)
$$U_{5amorph}$$
 $\Rightarrow U_{2.91} \Rightarrow U_{508} \Rightarrow U_{508-z_{max}}$;

b)
$$U_30_8 \rightarrow U_30_{8-z_{\text{max}}} \rightarrow U_{k}0_{9} \rightarrow U0_{2+x_{\text{max}}} \rightarrow U0_{2+x}$$
;

c)
$$U_4O_9$$
 \rightarrow $UO_{2+x_{max}}$ \rightarrow UO_{2+x} .

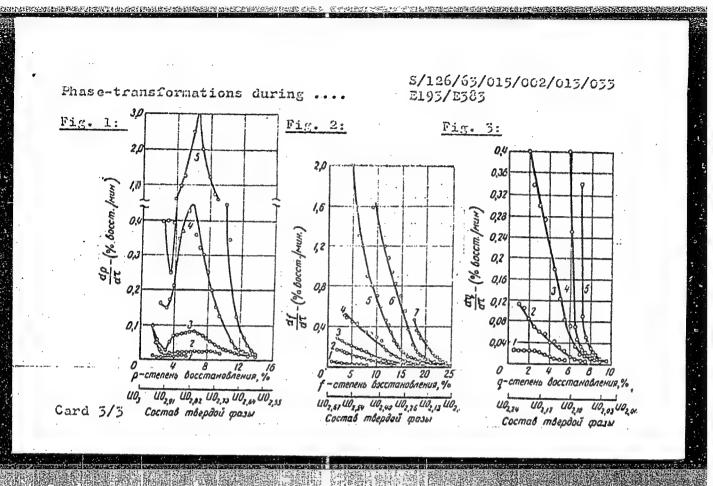
There are 5 figures.

ASSOCIATION: Ural'skiy politekhnicheskiy institut im.S.M.Kirova

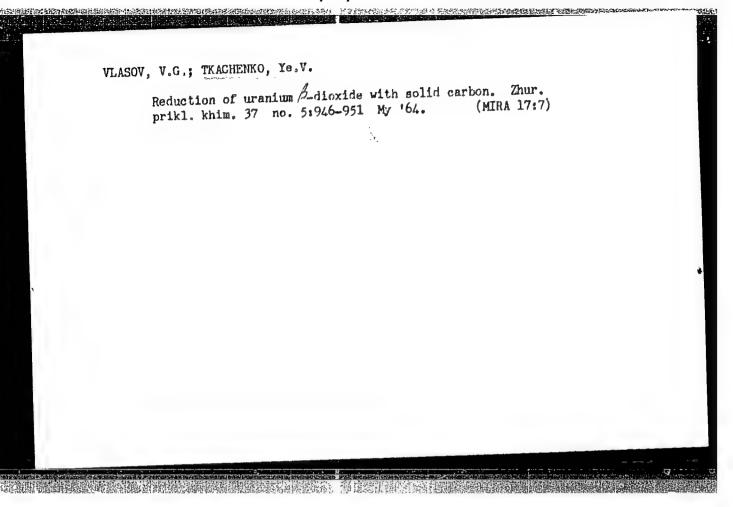
(Ural' Polytechnical Institute im. S.M. Kirov)

SUBMITTED: July 17, 1962

Card 2/5



APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"



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L 23857-66 ENT(a), EPF(n)-2/EMP(t) IJP(c) ES/JD/WW/JG/GS

ACC NR. AT6009941 (A) SOURCE CODE: UR/0000/65/000/000/0197/0202

AUTHOR: Tkachenko, Ye. V.; Vlasov, V. G.

ORG: Ural Polytechnic Institute imeni S. M. Kirov (Ural'skiy politekhnicheskiy institut)

TITLE: Reduction of gamma-uranium trioxide by solid carbon

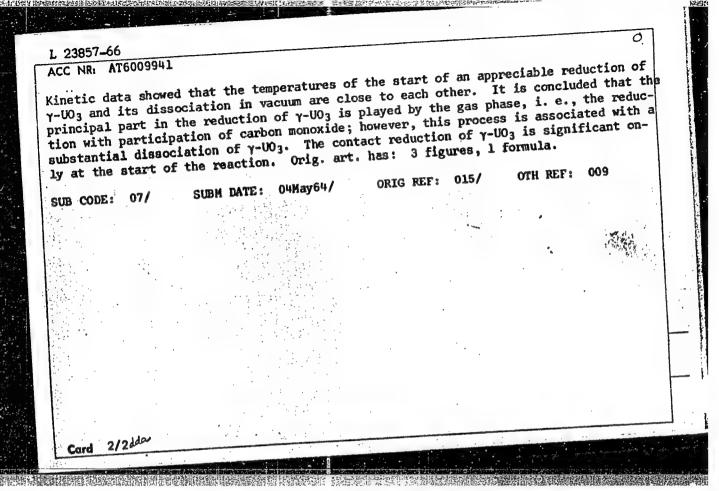
SOURCE: AN SSSR. Otdeleniye obshchey i tekhnicheskoy khimii. Issledovaniya v oblasti khimii i tekhnologii mineral'nykh soley i okislov (Studies in the field of chemistry and technology of mineral salts and oxides). Moscow, Izd-vo Nauka, 1965, 197-202

TOPIC TAGS: uranium compound, carbon, chemical reduction

ABSTRACT: A kinetic and x-ray diffraction study of the processes involved in the reduction of orthorhombic uranium trioxide $(\gamma-UO_3)$ by solid carbon at $475^\circ-580^\circ$ C is described. It is shown that in analyzing the reduction mechanism, it is necessary to consider not only the participation of carbon but also the dissociation of the oxide and the direct interaction of the reagents in the solid phase. X-ray diffraction analysis established that $\gamma-UO_3$ does not have a region of homogeneity, and that the phase transformations taking place during the reduction with carbon are:

$$\gamma - UO_3 + U_3O_{8+3} + U_3O_8 + U_3O_{8-3} = max$$

Card 1/2



"APPROVED FOR RELEASE: 07/16/2001

CIA-RDP86-00513R001755920012-9

L 37760-66 ENT(m)/EMP(e)/EWP(t)/ETI IJP(c) ES/JD/WW/WH

ACC NR: AP6016333 (N) SOURCE CODE: UR/O149/65/000/006/0093/0098

Vlasov, V. G. 37

AUTHORS: Tkachenko, Ye. V.

ORG: Ural Polytechnic Institute, Physico-Technical Faculty (Ural'skiy politekhnicheskiy institut, Fiziko-tekhnicheskiy fakul'tet)

TITLE: The reduction of wranous-wranic oxide by means of solid carbon

SOURCE: IVUZ. Tavetnaya metallurgiya, no. 6, 1965, 93-98

TOPIC TAGS: uranium compound, graphite, carbon dioxide, carbon monoxide, chemical

ABSTRACT: The reduction of uranous-uranic oxide with graphite and carbon black was investigated. The investigation supplements the results of Ye. V. Tkachenko, and V. G. Vlasov (Fizika metallov i metallovedeniye, t. 15, 2, 239, 1963). The experimental procedure followed is described by V. G. Vlasov, Ye. V. Tkachenko, and A. G. Lebedev procedure followed is described by V. G. Vlasov, Ye. V. Tkachenko, and A. G. Lebedev (Zh. prikl. khimii, t. 37, 7, 1414, 1964). The reduction was carried out at 675—(Zh. prikl. khimii, t. 37, 7, 1414, 1964). The reduction was carried out at 675—(Zh. prikl. khimii, t. 37, 7, 1414, 1964). It was found that the gaseous phase results are presented graphically (see Fig. 1). It was found that the gaseous phase during reduction consists almost entirely of carbon monoxide. The accumulation of gaseous products during reduction does not have a noticeable effect on the rate of

Card 1/2

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UDC: 669.822

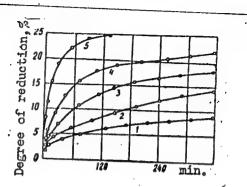
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L 37760-66

ACC NR: AP6016333

Fig. 1. Change in the degree of reduction of U₃O₈ (derived from amorphous UO₃) by means of graphite as a function of time at: 1 - 675C, 2 - 700C, 3 - 725C, 4 - 750C, 5 - 800C.



reduction. The carbo-thermal reduction of uranous-uranic oxide is accomplished almost entirely by carbon monoxide. It is suggested that the exothermicity of the

is mainly responsible for the sharp increase in the rate of the reaction $C + CO_2 = 2CO_3$

and this in turn makes it possible to reduce uranous-uranic oxides at relatively low-

SUB CODE: 11/ SUBM DATE: 29Jun64/ ORIG REF: 010/ OTH REF: 001

Cord 2/2

heduction of the heragonal modification of uranium trioxide by solid carbon. lzv. vys. ucheb. zav.; tsvet. met. 8 no.); 100-107 '65. (MRA 18:9)

1. "ral'skiy politethnicheskiy institut, fizike-tekhnicheskiy fakul'tet.

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

L 00087-66 EWT(m)/EPF(n)-2/EWP(t)/EWP(b) IJP(c) ES/JD/WM/JG
ACCESSION NR: AP5022339 UR/0149/65/000/003/0100/0107
661.879

AUTHOR: Tkachenko, Ye. V.; Beketov, A. R.; Vlasov, V. G.

TITLE: Reduction of the hexagonal modification of <u>uranium trioxide</u> by solid carbon

SOURCE: IVUZ. Tsvetnaya metallurgiya, no. 3, 1965, 100-107

TOPIC TAGS: uranium compound, carbon, chemical reduction

ABSTRACT: The article gives the results of an investigation, by kinetic and X-ray means, of the reduction of the hexagonal modification of uranium trioxide (alpha-UO3) by solid carbon. The reducing agent was acetylene carbon black (ash content 0.07%) previously held in a vacuum dryer for ten hours at 250C. The alpha-uranium trioxide was prepared by calcination of uranium peroxide at 520C for three hours. The oxide obtained had a brown color, a density of 6.74 grams/cm², and a specific surface of 5.3 meter²/gram. X-ray analysis indicated a hexagonal structure. The tests were carried out in a high vacuum unit (pressure not more than 10-2 mm Hg) with constant control of the weight changes of the solid reagents. The reduction was studied in the temperature region of 500-615C cord 1/2

L 00087-66 ACCESSION NR: AP5022339

because at lower temperatures the reaction is too slow and at higher temperatures it is too fast for experimental determinations. It was established that the reduction of alpha-uranium trioxide by acetylene carbon black at a noticeable rate starts at 440°C. It was also established that with an increase in temperature in the pressure of carbon dioxide in the reaction zone, and with an increased degree of contact between the reagents, the rate of the reduction process is considerably improved. X-ray analysis shows that alpha-UO3 and U3O8 form a continuous series of solid solutions. During this process, within the limits of a single phase there is observed a transition from hexagonal symmetry (alpha-UO3) to orthorhombic (U3O8). Orig. art. has: 3 figures

ASSOCIATION: Ural'skiy politekhnicheskiy institut. Fiziko-tekhnicheskiy fakul'-tet (Ural Polytechnic Institute, Faculty of Physico-technical Studies)

SUBMITTED: 13Apr64

ENCL: 00

SUB CODE: IC. GC

NR REF SOV: 016

OTHER: 009

Card 2/2

TKACHENKO, Ye.V.; VLASOV, V.G.; SEMAVIN, Yu.N.

Carbothermal reduction of higher uranium oxides in the presence of alkali metal carbonate additions. Zhur. prikl. khim. 38 no.7:1447-1451 J1 '65. (MIRA 18:7)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755920012-9"

al all twis aromans

SOURCE: Plurnal prikladnoy brood, . 38, no. 1, 1966, [autotat]

TOFIC TAGS: utanium oxide, carbothermic reduction, alkali metal carbonate

ABSTRACT: The effect of lirbium, sodium, and potassium arionat s un the vacuum carbothermic induction of amorphics grantum trivitie in note and grantum supports

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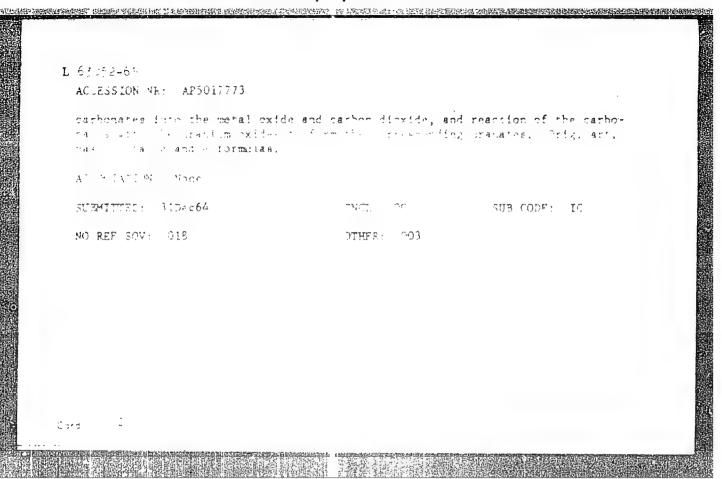
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ACCESSION NR: AP4029535

s/0149/64/000/002/0135/0139

AUTHOR: Tkachenko, Ye.V.; Vlasov, V.G.; Semavin, Yu.N.

TITLE: The effect of a method of introducing K2CO3 additives on the kinetics of carbon thermal reduction of the higher oxides of uranium

SOURCE: IVUZ. Tsvetnaya metallurgiya, no.2, 1964, 135-139

TOPIC TAGS: uranium trioxide, uranium, octoxide, potassium carbonate, additive,

ABSTRACT: The authors state the potassium carbonate, on decomposing, activated reagents which caused an increase in the reduction speed; on the other hand, the reaction of potassium corbonate with uranium oxides led to the formation of uranates on the surface of the oxides reduced which in turn screened a portion of the surface and, thereby, lowered the reduction speed. Therefore, the total effect of the potassium carbonate additive on the carbon thermal reduction of uranium oxides was determined by the ratio of 2 of these factors which act in opposing directions. In the reduction of UO3 (460°), the action of the potassium carbonate additives basically led to the inhibition of the reduction process due to the screening effect of potassium uranate that was formed. In the reduction of U308 (700°), along with the formation of uranates, dissociation of K2CO3 also occurred. It was established that

Card 1/2

with all the variants of introducing the additives, an acceleration process of U ₃ O ₈ was observed. The greater the degree of the process of acceleration the fewer the potassium uranates were formed. Therefore, the greatest velocity increase occured with the introduction of a dry additive into the reducer. Orig. art. has: 3 figures ASSOCIATION: Ural'skiy politekhnigheskiy institut (Ural Polytechnical Institute)					
itute)					
ENCL: 00					
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VLASOV, V.G.; TKACHENKO, Ye.V.; LEBEDEV, A.G.

Mechanism of the reduction of uranium oxides by solid carbon. Zhur.prikl.khim. 37 no.7:1414-1420 Jl *64.

(MIRA 18:4)

PUSHKAREV, V.V.; YEGOROV, Yu.V.; TKACHENKO, Ye.V.; ZOLOTAVIN, V.L.

Use of the flotation method in clearing and purifying radioactive waste waters. Atom. energ. 16 no.1:48-51 Ja '64. (MIRA 17:2)

TKACHENKO, Ye.V.; NEUYMIN, A.D.; VLASOV, V.G.; STREKALOVSKIY, V.N.

Temperature dependence of the electric conductivity of higher uranium oxides. Fiz. met. i metalloved. 16 no.2:193-197 Ag '63.

(MTRA 16:8)

1. Ural'skiy politekhnicheskiy institut im. S.M. Kirova i

Institut elektrokhimii Ural'skogo filiala AN SSSR.

(Uranium oxides—Electric properties)

(Metals, Effect of temperature on)

TKACHENKO, Ye.V.; NEYMIN, A.D.; VLASOV, V.G.; STREKALOVSKIY, V.N.

Studing the electric conductivity of the system UO₃ - C.

Izv. vys. ucheb. zav.; tsvet. met. 6 no.4:118-122 '63.

1. Ural'skiy politekhnicheskiy institut.

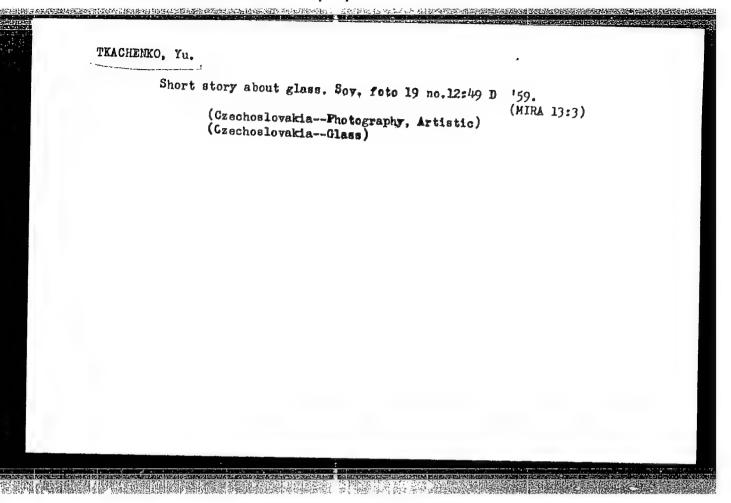
(Uranium oxides-Electric properties)

PUSHKAREV, V.V.; TKACHENKO, Ye.V.; YEGOROV, Yu.V., KARLOV, V.A.

Adsorption of strontium by active manganese dioxide from water-alcohol solutions. Trudy Ural.politekh.inst.no.121:45-48 '62.

(MIRA 16:5)

(Strontium) (Adsorption) (Manganese oxides)



TEACHENEO, Yu.B.; VISSARIOMOV, M.M.

Storage of sugar beets at the Karlaman Factory in the 1958/59 production season. Sakh. prom. 33 no.8:46-48 Ag '59.

(MIRA 12:11)

1.Karlamanskiy sakharnyy zavod.

(Karlaman-Sugar beets-Storage)

TKACHENKO, Yu.B.; VISSARIONOV, M.M.

Experience of the Karlaman Sugar Combine in freezing sugar beets. Sakh.prom. 35 no.7:64-66 Jl '61. (MIRA 14:7)

1. Karlamanskiy sakharnyy kombinat. (Karlaman—Sugar beets)

MEKLER, I.L., inzh.; TKACHENKO, Yu.D., inzh.; VENEDIKTOV, B.A., inzh.;

BELOBORODOV, F.M., inzh.

Using screens for bubbling devices in high-pressure boilers under conditions preventing the downcome of water layers. Teploenergetika 6 no.4:45-48 Ap '59.

(MIRA 12:3)

1. Ural'skoye otdeleniye Gosudarstvennogo tresta po organizatsir-1 ratsionalizatsii elektrostantsiy - Owskaya teploelektrotsentral'-3.

(Boilers)

AUTHORS:

Mekler, I.L., Engineer; Tkashenko, Yu.D., Engineer;

Venediktov, B.A., Engineer and Beloborodov, F.M. Engineer

The Use as Bubbling Devices in High Pressure Boilers of TITIE:

Screens Operating Under Conditions in which the Washing Water Does Not Fall Through Them (Primeneniye shchitov, rabotayushchikh w rezhime neprovalivayushchegosya sloya vody v kachestve barbotazbnykh ustroystv dlya kotlov

PERIODICAL: replcenergetika, 1959, Nr 4, pp 45-48 (USSR)

ABSTRACT: At the present time the boiler makers are producing high

pressure drum type boilers with two stage evaporation in which all of the steam is washed by bubbling according to the method of the Central Boiler Turbine Institute. In particular cases the Taganrog Boiler Works have

installed a third evaporative stage in boilers type TP-230. These devices inside the drum have given good service in condensing power stations except that there has been some

difficulty in cleaning them of sludge. In a Heat and Electric Power Station the system may be inadequate.

A particular boiler type TP-230-2 was provided with Card 1/4

The Use as Bubbling Devices in High Pressure Boilers of Screens Operating Under Conditions in which the Washing Water Does Not Fall

two-stage evaporation and all the steam was washed by bubbling (see Fig.1 and 2). It was found on test that the steam delivered by the boiler was not of sufficient purity. Consideration of the operation of the bubbling devices provided by the boiler makers showed that about a third of the useful area of the bubbling device was lost because the washing screens had large unperforated caps in the centre, see Fig. 3. It seemed advisable to replace the existing washing device by a simple flat perforated screen operating under such conditions that it was not penetrated by the washing water. Similar screens had previously been used by the Moscow Division of the Central Boiler Turbine Institute for evaporators. Screens of this type were accordingly installed, the general arrangement is as shown in Fig.4. The salty section of the boiler was reconstructed as shown in Fig.5. Tests were then run to determine the silica contents of the steam and water using a photo calorimeter type FEK-M. The tests were carried out at minimum loads of 110-130 tons/hour and

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maximum loads of 230-245 tons/hour at which carry-over of silica was most probable. The silica content of the boiler water in the clean section ranged from 2.7 - 11.5 mg/litre and in the salty sections from 28-100 mg/litre. When the silica content in the salty section was up to 80 mg/litre the silica content in the saturated and superheated steam did not exceed 0.025 mg/litre. After installation of the screens it was also found that the boiler could be operated over a much wider range of load without the quality of the steam being impaired. Graphs of the relationship between the total carry-over and the silica content of the boiler water are given in Fig.6. This graph includes similar data for a boiler type PK-14 at another power station which was not modified.

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The advantages of the new screen are clearly seen. Typical test data are tabulated. There are 6 figures, 1 table and 1 Soviet reference.

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